

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

MPP

Date: 08.11.11	Job No.:	ADR Yes/No: Y	ADR Date: 08.11.11	ECN #: 08- 562
Product No.: D206-667		Created By: [Signature]	Approved By: [Signature]	
Product Name: Crosstubes		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	DD/EC	
Production Document Control	Y	JLD	
Customer Technical Support	Y	DSTOW	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	
Marketing	Y	SW	
Customer Order Processing	N		

**Reason for Change:**

Use Magnobond 6398 on crosstube supports. Incorporate DSI 9415. All rubber cushions are now 0.63" wide.

**Documents Affected:**

Release: D206-667-141/-143/-241/-243, D407-667-145 at Rev C, D407-667-245 Rev F  
- DSI 9326 Rev C, DSI 9415 Rev B

**PARTS MUST COMPLY**

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**PREVIOUS PARTS SATISFACTORY**

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	PH		
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.11.13 [Signature]
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9415 is now at B and DSI 9326 is now at C	08.11.13 [Signature]
10	Update Controlled PDF Files	Y	KJ		08.11.13 [Signature]
11	Update Master Document List (MDL) Rev. G	Y	RF		08.11.13 [Signature]
12	Update Document Record (DR)	Y	KJ	667 Rev. M (SAR 011)	08.11.13 [Signature]
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N	KJ	No change to CHG #'s. See below	
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	Y	KJ	AS REQUIRED	N/A [Signature]
20	Update Grey Project Binder	Y	KJ	ADR - SENT TO RF/DS FOR SIGNING	
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.11.13 [Signature]
22					
23					

**Description / Action:**

- Rubber Cushions are ALL now 0.63" wide. See drawings  
- CHG #'s recorded on ECN 1198 (D206-667-101/-103/-201/-203 and D407-667-105) and ECN 1225 (D407-667-205) are still valid

WA  
JUD 08.11.20

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

